



## INFORMATION

The limit control L41 is an over temperature or a high limit safety device with a latching output that could remove the power while the process is in abnormal condition, for example the process higher than high limit set point or lower than the low limit set point.

## STANDARD SPECIFICATIONS

### POWER

<b>Power Supply</b>	90 – 250 VAC, 47 – 63 Hz, 10VA, 5W maximum
<b>Power Consumption</b>	11 – 26 VAC / VDC, SELV, Limited Energy, 10VA, 5W maximum

### SIGNAL INPUT

Input	Characteristics
Resolution	18 bits
Sampling Rate	5 times / second
Maximum Rating	-2 VDC minimum, 12 VDC maximum( 1 minute for mA input )
Temperature Effect	$\pm 1.5 \text{ uV/ } ^\circ\text{C}$ for all inputs except mA input $\pm 3.0 \text{ uV/ } ^\circ\text{C}$ for mA input
Sensor Lead Resistance Effect	T/C: 0.2uV/ohm 3-wire RTD: 2.6 $^\circ\text{C/ohm}$ of resistance difference of two leads 2-wire RTD: 2.6 $^\circ\text{C/ohm}$ of resistance sum of two leads 200nA
Common Mode Rejection Ratio ( CMRR )	120dB
Normal Mode Rejection Ratio ( NMRR )	55dB
Sensor Break Detection	Sensor open for TC, RTD and mV inputs, below 1 mA for 4-20 mA input, below 0.25V for 1 – 5 V input, unavailable for other inputs.
Sensor Break Responding Time	Within 4 seconds for TC, RTD and mV inputs, 0.1 second for 4-20 mA and 1 – 5 V inputs.

Characteristics			
Type	Range	Accuracy @ 25 °C	Input Impedance
J	-120 ~ 1000 °C (-184 ~ 1832 °F)	±2 °C	2.2MΩ
K	-200 ~ 1370 °C (-328 ~ 2498°F)	±2 °C	2.2MΩ
T	-250 ~ 400°C (-418 ~ 752°F)	±2 °C	2.2MΩ
E	-100 ~ 900 °C (-148 ~ 1652 °F)	±2 °C	2.2MΩ
B	0 ~ 1820 °C (32 ~ 3308 °F)	±2 °C (200°C – 1820°C)	2.2MΩ
R	0 ~ 1768 °C (32 ~ 3214 °F)	±2 °C	2.2MΩ
S	0 ~ 1768 °C (32 ~ 3214 °F)	±2 °C	2.2MΩ
N	-250 ~ 1300 °C (-418 ~ 2372 °F)	±2 °C	2.2MΩ
L	-200 ~ 900 °C (-328 ~ 1652 °F)	±2 °C	2.2MΩ
PT100 (DIN)	-210 ~ 700 °C (-346 ~ 1292 °F)	±0.4°C	1.3KΩ
PT100 (JIS)	-200 ~ 600 °C (-328 ~ 1112 °F)	±0.4°C	1.3KΩ
mV	-8 ~ 70mV	±0.05%	2.2MΩ
mA	-3 ~ 27mA	±0.05%	70.5Ω
V	-1.3 ~ 11.5V	±0.05%	302KΩ

## INPUT 2

<b>Resolution</b>	18 bits
<b>Sampling Rate</b>	1.66 times / second
<b>Maximum Rating</b>	-2 VDC minimum, 12 VDC maximum
<b>Temperature Effect</b>	±1.5uV/ °C for all inputs except mA input ±3.0uV/ °C for mA input
<b>Common Mode Rejection Ratio ( CMRR )</b>	120dB
<b>Normal Mode Rejection Ratio ( NMRR )</b>	55dB
<b>Sensor Break Detection</b>	Below 1 mA for 4-20 mA input, below 0.25V for 1 – 5V input, unavailable for other inputs.
<b>Sensor Break Responding Time</b>	0.5 second

## OUTPUT 1 / OUTPUT 2

<b>Relay Rating</b>	2A/240 VAC, life cycles 200,000 for resistive load
<b>Pulsed Voltage</b>	Source Voltage 5V, current limiting resistance 66Ω

**TRIAC (SSR) OUTPUT**

Rating	1A / 240 VAC
Inrush Current	20A for 1 cycle
Min. Load Current	50 mA rms
Max. Off-state Leakage	3 mA rms
Max. On-state Voltage	1.5V rms
Insulation Resistance	1000 Mohms min. at 500 VDC
Dielectric Strength	2500 VAC for 1 minute

**ALARM 2**

Alarm Relay	Form C, Max. rating 2A/240VAC, life cycles 200,000 for resistive load.
Alarm Functions	Dwell timer, Deviation High / Low Alarm, Deviation Band High / Low Alarm Process High / Low Alarm
Alarm Mode	Normal, Latching, Hold, Latching / Hold.
Dwell Timer	0.1 – 4553.6 minutes

**DATA COMMUNICATION**

Interface	RS-232 ( 1 unit ), RS-485 ( up to 247 units )
Protocol	Modbus Protocol RTU mode
Address	1 – 247
Baud Rate	2.4 ~ 38.4 Kbits/sec
Data Bits	7 or 8 bits
Parity Bit	None, Even or Odd
Stop Bit	1 or 2 bits
Communication Buffer	160 bytes

**ANALOG RETRANSMISSION**

Output Signal	4-20 mA, 0-20 mA, 0-1V, 0-5V, 1-5V, 0-10V
Resolution	15 bits
Accuracy	$\pm 0.05$ % of span $\pm 0.0025$ %/ °C
Load Resistance	0 – 500 ohms ( for current output ), 10 K ohm minimum ( for voltage output )
Output Regulation	0.01 % for full load change
Load Resistance	0 – 500 ohms ( for current output ), 10 K ohm minimum ( for voltage output )

**USER INTERFACE**

<b>Keypad</b>	3 keys(C21), 4 keys(C91)
<b>Programming Port</b>	For automatic setup, calibration and testing
<b>Communication Port</b>	Connection to PC for supervisory control
<b>Limit Control</b>	High Limit, Low Limit and High/Low Limit programmable

**DIGITAL FILTER**

<b>Function</b>	First order
<b>Time Constant</b>	0, 0.2, 0.5, 1, 2, 5, 10, 20, 30, 60 seconds programmable

**ENVIRONMENTAL & PHYSICAL**

<b>Operating Temperature</b>	-10°C ~ 50°C
<b>Storage Temperature</b>	-40°C ~ 60°C
<b>Humidity</b>	0 to 90 % RH ( non-condensing )
<b>Altitude</b>	2000m maximum
<b>Pollution</b>	Degree 2
<b>Insulation Resistance</b>	20 Mohms min. ( at 500 VDC )
<b>Dielectric Strength</b>	2000 VAC, 50/60 Hz for 1 minute
<b>Vibration Resistance</b>	10 – 55 Hz, 10 m/s <sup>2</sup> for 2 hours
<b>Shock Resistance</b>	200 m/s <sup>2</sup> ( 20 g )
<b>Moldings</b>	Flame retardant polycarbonate
<b>Dimensions</b>	96mm(W) X 96mm(H) X 65mm(D), 53 mm depth behind panel
<b>Mounting</b>	panel mount, cutout 92 X 92 ( mm )
<b>Weight</b>	250 grams

**EVENT INPUT**

<b>Logic Low</b>	Logic -10V minimum, 0.8V maximum.
<b>Logic High</b>	2V minimum, 10V maximum.
<b>Functions</b>	Remote reset, remote lockout.

**APPROVAL STANDARDS**

<b>Safety</b>	UL 61010C-1 , CSA C22.2 No. 24-93 , EN61010-1 (IEC1010-1)
<b>Protective Class</b>	IP65 front panel with additional option, IP50 front panel without additional option, all indoor use, IP 20 housing and terminals with protective cover.
<b>EMC</b>	EN61326