



INFORMATION

The board type of Fuzzy Logic plus PID microprocessor-based controller series incorporate a bright, easy to read 4-digit LED display, indicating process value or set point value, mainly used for OEM & machinery applications. The Fuzzy Logic technology enables a process to reach a predetermined set point in the shortest time, with the minimum of overshoot during power-up or external load disturbance.

FEATURES

- Easy-to-use
- Fuzzy modified PID heat & cool control
- Fast A-D sampling rate (5 times/s)
- Universal input (PT100, thermocouple) with high accuracy 18-bit A-D
- Analog output (linear current or voltage) uses high accuracy 15-bit D-A
- RS-485 RS-232 interface
- Programming port provided on board
- Support manual control & auto-tune function
- Wide variety of alarm mode selection
- Lockout protection control
- Bumpless transfer during failure mode
- Soft-start ramp and dwell timer
- Bright display stabilized with digital filter
- SEL function allows to rearrange user menu
- Meets UL/CSA/CE standards
- High performance at low cost

STANDARD SPECIFICATIONS

POWER

Power Supply	90 – 250 VAC, 47 – 63 Hz, 12VA, 5W maximum
Power Consumption	11 – 26 VAC / VDC, SELV, Limited Energy, 12VA, 5W maximum

SIGNAL INPUT

Input	Characteristics
Resolution	18 bits
Sampling Rate	5 times / second
Maximum Rating	-2 VDC minimum, 12 VDC maximum(1 minute for mA input)
Temperature Effect	$\pm 1.5 \text{ uV/ } ^\circ\text{C}$ for all inputs except mA input $\pm 3.0 \text{ uV/ } ^\circ\text{C}$ for mA input
Sensor Lead Resistance Effect	T/C: 0.2uV/ohm 3-wire RTD: 2.6 $^\circ\text{C/ohm}$ of resistance difference of two leads 2-wire RTD: 2.6 $^\circ\text{C/ohm}$ of resistance sum of two leads
Burn-out Current	200nA
Common Mode Rejection Ratio (CMRR)	120dB
Sensor Break Detection	Sensor open for TC, RTD and mV inputs, below 1 mA for 4-20 mA input, below 0.25V for 1 – 5 V input, unavailable for other inputs.
Sensor Break Responding Time	Within 4 seconds for TC, RTD and mV inputs, 0.1 second for 4-20 mA and 1 – 5 V inputs.

Characteristics			
Type	Range	Accuracy @ 25 $^\circ\text{C}$	Input Impedance
J	-120 ~ 1000 $^\circ\text{C}$ (-184 ~ 1832 $^\circ\text{F}$)	$\pm 2 \text{ } ^\circ\text{C}$	2.2M Ω
K	-200 ~ 1370 $^\circ\text{C}$ (-328 ~ 2498 $^\circ\text{F}$)	$\pm 2 \text{ } ^\circ\text{C}$	2.2M Ω
T	-250 ~ 400 $^\circ\text{C}$ (-418 ~ 752 $^\circ\text{F}$)	$\pm 2 \text{ } ^\circ\text{C}$	2.2M Ω
E	-100 ~ 900 $^\circ\text{C}$ (-148 ~ 1652 $^\circ\text{F}$)	$\pm 2 \text{ } ^\circ\text{C}$	2.2M Ω
B	0 ~ 1820 $^\circ\text{C}$ (32 ~ 3308 $^\circ\text{F}$)	$\pm 2 \text{ } ^\circ\text{C}$ (200 $^\circ\text{C}$ – 1820 $^\circ\text{C}$)	2.2M Ω
R	0 ~ 1768 $^\circ\text{C}$ (32 ~ 3214 $^\circ\text{F}$)	$\pm 2 \text{ } ^\circ\text{C}$	2.2M Ω
S	0 ~ 1768 $^\circ\text{C}$ (32 ~ 3214 $^\circ\text{F}$)	$\pm 2 \text{ } ^\circ\text{C}$	2.2M Ω
N	-250 ~ 1300 $^\circ\text{C}$ (-418 ~ 2372 $^\circ\text{F}$)	$\pm 2 \text{ } ^\circ\text{C}$	2.2M Ω
L	-200 ~ 900 $^\circ\text{C}$ (-328 ~ 1652 $^\circ\text{F}$)	$\pm 2 \text{ } ^\circ\text{C}$	2.2M Ω
PT100 (DIN)	-210 ~ 700 $^\circ\text{C}$ (-346 ~ 1292 $^\circ\text{F}$)	$\pm 0.4 \text{ } ^\circ\text{C}$	1.3K Ω

PT100 (JIS)	-200 ~ 600 °C (-328 ~ 1112 °F)	±0.4°C	1.3KΩ
mV	-8 ~ 70mV	±0.05%	2.2MΩ
mA	-3 ~ 27mA	±0.05%	70.5Ω
V	-1.3 ~ 11.5V	±0.05%	302KΩ

OUTPUT 1 / OUTPUT 2

Relay Rating	2A/240 VAC, life cycles 200,000 for resistive load
Pulsed Voltage	Source Voltage 5V, current limiting resistance 66Ω .

LINEAR OUTPUT CHARACTERISTICS

Type	Zero Tolerance	Span Tolerance	Load Capacity
4-20 mA	3.6-4 mA	20-21 mA	500Ω max.
0-20 mA	0 mA	20-21 mA	500Ω max.
0-5 V	0 V	5-5.25 V	10KΩ min.
1-5 V	0.9-1 V	5-5.25 V	10KΩ min.
0-10 V	0 V	10-10.5 V	10KΩ min.

LINEAR OUTPUT

Resolution	15 bits
Output Regulation	0.01 % for full load change
Output Settling Time	0.1 sec. (stable to 99.9 %)
Isolation Breakdown Voltage	1000VAC
Temperature Effect	±0.01 % of SPAN / °C

TRIAC (SSR) OUTPUT

Rating	1A / 240 VAC
Inrush Current	20A for 1 cycle
Min. Load Current	50 mA rms
Max. Off-state Leakage	3 mA rms
Max. On-state Voltage	1.5V rms
Insulation Resistance	1000 Mohms min. at 500 VDC
Dielectric Strength	2500 VAC for 1 minute

ALARM

Alarm 1 Relay	Form C, Max. rating 2A/240VAC, life cycles 200,000 for resistive load.
Alarm Functions	Dwell timer, Deviation High / Low Alarm, Deviation Band High / Low Alarm Process High / Low Alarm
Alarm Mode	Normal, Latching, Hold, Latching / Hold.
Dwell Timer	0.1 – 4553.6 minutes

DATA COMMUNICATION

Interface	RS-232 (1 unit), RS-485 (up to 247 units)
Protocol	Modbus Protocol RTU mode
Address	1 – 247
Baud Rate	2.4 ~ 38.4 Kbits/sec
Data Bits	7 or 8 bits
Parity Bit	None, Even or Odd
Stop Bit	1 or 2 bits
Communication Buffer	160 bytes

ANALOG RETRANSMISSION

Output Signal	4-20 mA, 0-20 mA, 0-1V, 0-5V, 1-5V, 0-10V
Resolution	15 bits
Accuracy	± 0.05 % of span ± 0.0025 %/ °C
Load Resistance	0 – 500 ohms (for current output), 10 K ohm minimum (for voltage output)
Output Regulation	0.01 % for full load change
Load Resistance	0 – 500 ohms (for current output), 10 K ohm minimum (for voltage output)
Output Regulation	0.01 % for full load change
Output Settling Time	0.1 sec. (stable to 99.9 %)
Isolation Breakdown Voltage	1000 VAC min.
Integral Linearity Error	± 0.005 % of span
Temperature Effect	± 0.0025 % of span/ °C
Saturation Low	0 mA (or 0V)

Saturation High	22.2 mA (or 5.55V, 11.1V min.)
Linear Output Range	0 – 22.2mA(0-20mA or 4-20mA), 0 – 5.55V (0 – 5V, 1 – 5V), 0 – 11.1 V (0 – 10V)

USER INTERFACE

Single 4-digit LED Displays	Upper 0.55" (14mm) Lower 0.4" (10 mm)
Keypad	4 keys
Programming Port	For automatic setup, calibration and testing
Communication Port	Connection to PC for supervisory control

CONTROL MODE

Output 1	Reverse (heating) or direct (cooling) action
Output 2	PID cooling control, cooling P band 50 ~ 300% of PB, dead band -36.0 ~ 36.0% of PB
ON-OFF	0.1 – 90.0 (°F) hysteresis control (P band = 0)
P or PD	0 – 100.0 % offset adjustment
PID	Fuzzy logic modified , Proportional band 0.1 ~ 900.0°F , Integral time 0 – 3600 seconds , Derivative time 0 – 360.0 seconds
Cycle Time	0.1 – 90.0 seconds
Manual Control	Heat (MV1) and Cool (MV2)
Auto-tuning	Cold start and warm start
Failure Mode	Auto-transfer to manual mode while sensor break or A-D converter damage
Ramping Control	0 ~ 900.0°F/minute or 0 ~ 900.0 °F/hour ramp rate

DIGITAL FILTER

Function	First order
Time Constant	0, 0.2, 0.5, 1, 2, 5, 10, 20, 30, 60 seconds programmable

ENVIRONMENTAL & PHYSICAL

Operating Temperature	-10°C ~ 50°C
Storage Temperature	-40°C ~ 60°C
Humidity	0 to 90 % RH (non-condensing)
Altitude	2000m maximum
Pollution	Degree 2

Insulation Resistance	20 Mohms min. (at 500 VDC)
Dielectric Strength	2000 VAC, 50/60 Hz for 1 minute
Vibration Resistance	10 – 55 Hz, 10 m/s ² for 2 hours
Shock Resistance	200 m/s ² (20 g)
EMC	EN61326